



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D119-646-014
Job Sheet 203648



Part No: D119-646-014

Job Qty: 1 pcs

Part Name: AW119 Skidtube with Wearpads, Float Compatible - RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/19

Job Tracking No:

Due Date: 12/16/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D119-646 REV.D IPP RevA: New issue DD verified by:EC IPP REV:B 12.11.05 raise to chg002 (ECN 12-675) DD verf:JLM IPP REV:C 13.03.20 raise to chg003 (ECN 13-534) DD verf:JLM IPP REV:D 14.11.25 chg004 (ECN 14-628) DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1.- Pick Kit	1 pcs		12/16/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 ✓		Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23 PC		DEC 14 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S242538



Part: D119-646-014

Job No: 203648

Serial No/Batch: S242538

Revision: D

Inspector:

Exp Date:

Instructions: FAA STC SR02024SE 18/10/17 TC STC LoA P.

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	12/16/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	JRB
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/16/19	0.00 0.00		Packaging 3 - 1 - B4B	JRB
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	12/16/19	0.00 0.00		DC - 1 - B4B	DAS DEC 20 2019
					DC - 2 - B4B	21
140 QC 21 - FG	1 pcs	12/16/19	0.00 0.00		QC 21 - FG - 21	DAS 21
					QC 21 - FG - 70	21
					QC 21 - SA - 53	9-83 DEC 20 2019

Part Op 110 - Packaging1-1 (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP D119-646-014 Location: _____ PPP rev: _____
 135 - (Document Control) Photocopy bluefile & type labels per PPP D119-646-014 CHG006
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C45A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5006267
AN3C50A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5238013
AN4C6A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5218056
QC7 D119-646-043	AW119 Replacement Suddtube with Wearpads, Float Compatible - Fits LH or RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5236432
D119-646-311	Ground Handling	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5125165
D2652	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5230729
D2712	Set Screw	12 pcs (12 ea)	110-Packaging 1 - Pick Kit	5169706
D3407-041	Tow Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5209602
D3417-5	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5236362
D3456-1	Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5199355
D3672-3	Washer, Phenolic	24 pcs (24 ea)	110-Packaging 1 - Pick Kit	5226715
D3672-7	Washer, Phenolic	24 pcs (24 ea)	110-Packaging 1 - Pick Kit	5218487
D3883-2	Saddle, Outside RH	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5145655
D3863-2	Saddle, Inside RH	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5168237x1 52403906
MS21043-3	Nut	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5235186
MS21043-4	Nut	13 Ea (13 ea)	110-Packaging 1 - Pick Kit	5225048
MS21250-05-006	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5117007
NAS1149C0332R Washer (AN960C10L)		20 Ea (20 ea)	110-Packaging 1 - Pick Kit	5235186 5205609
NAS1149C0432R Washer (AN960C416L)		24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5235186 5233310
NAS1149C0532R Washer (AN960C516L)		8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5222316

MK 013448

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C45A	6	44	0
	AN3C50A	8	8	0
	AN4C8A	12	654	0
	D119-646-043	1	1	0
	D119-646-311	1	5	0
	D2652	16	1,133	0
	D2712	12	349	0
	D3407-041	1	22	0
	D3417-5	2	91	0
	D3456-1	1	114	0
	D3672-3	24	743	0
	D3672-7	24	1,066	0
	D3883-2	2	5	0
	D3884-2	2	3	0
	MS21043-3	14	1,099	0
	MS21043-4	13	1,695	0
	MS21250-05-006	8	76	0
	NAS1149C0332R	20	5,152	0
	NAS1149C0432R	24	2,863	0
	NAS1149C0532R	8	818	0
Part Specifications				
Specifications could not be found.				

Plex 11/22/19 1:43 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		DEPARTMENT/PROCESS		MRB (QS1042)	
Date : _____		Sequence #: _____		QTY Affected : _____			
Description Work Order Deviation		Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐							
Completed By		Lead hand / Supervisor					
QC / QA Coordinator		Other/Details:					